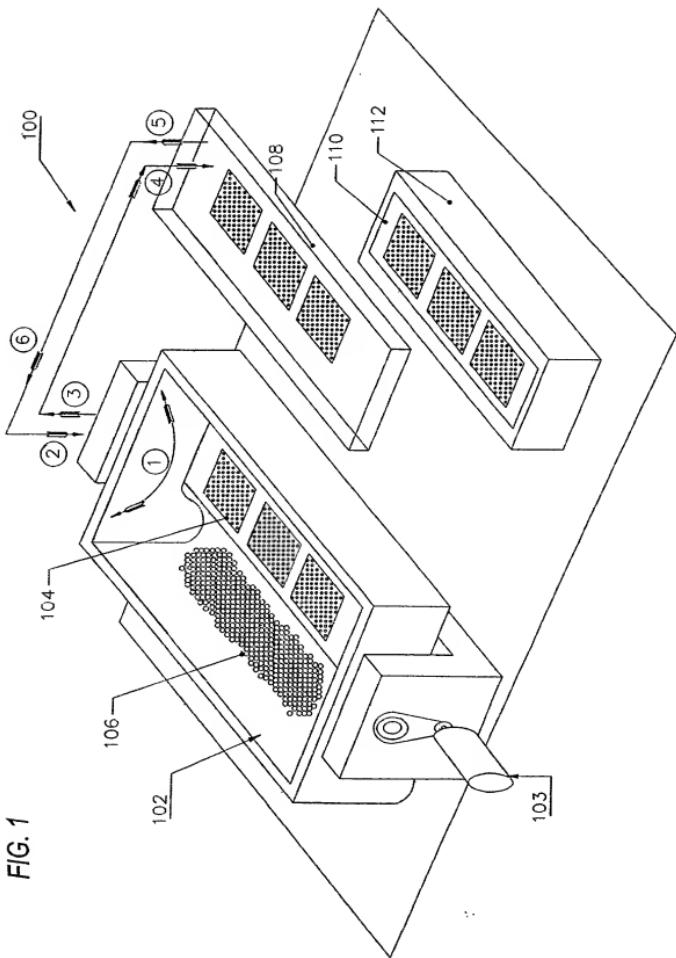


FIG. 1



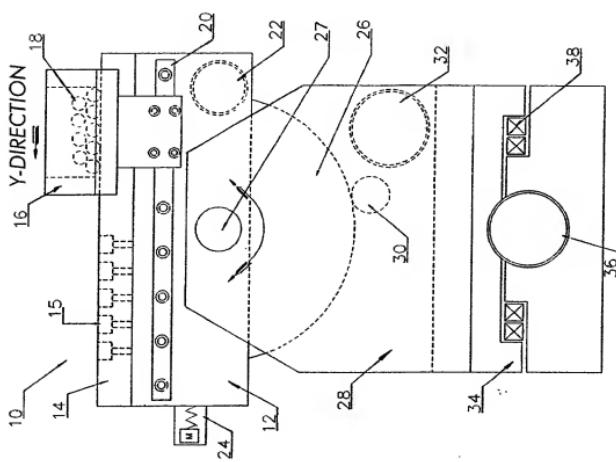


FIG. 2a

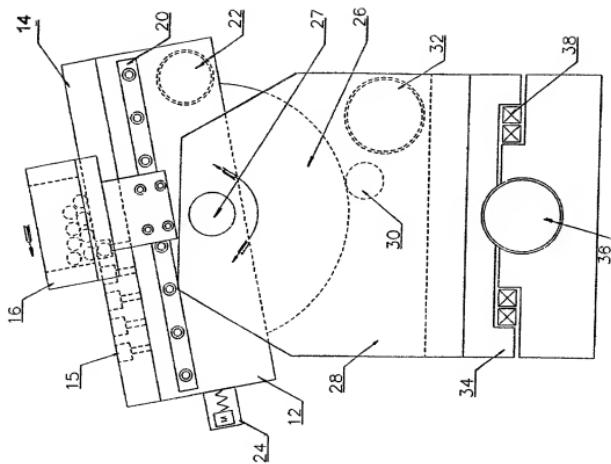


FIG. 2b

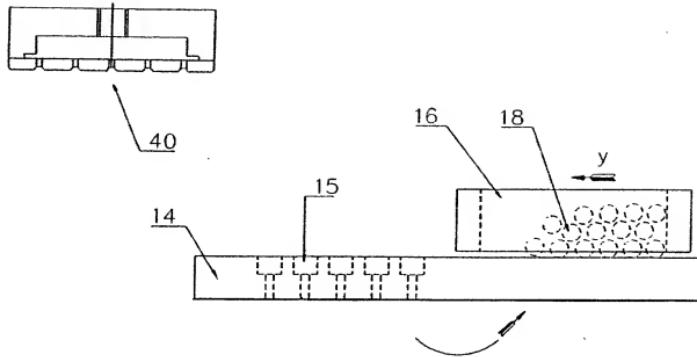


FIG. 3a

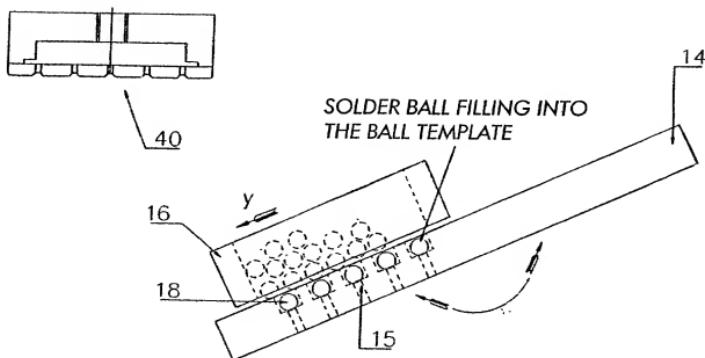
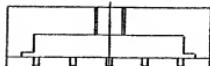


FIG. 3b



40

FIG. 4

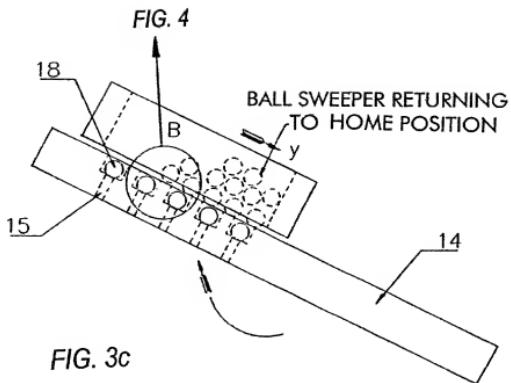
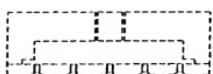


FIG. 3c



→ →

PICK HEAD SUCKING SOLDER  
BALLS UP

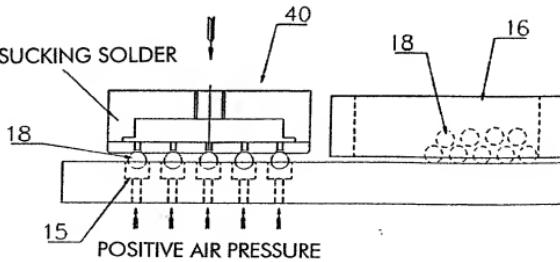


FIG. 3d

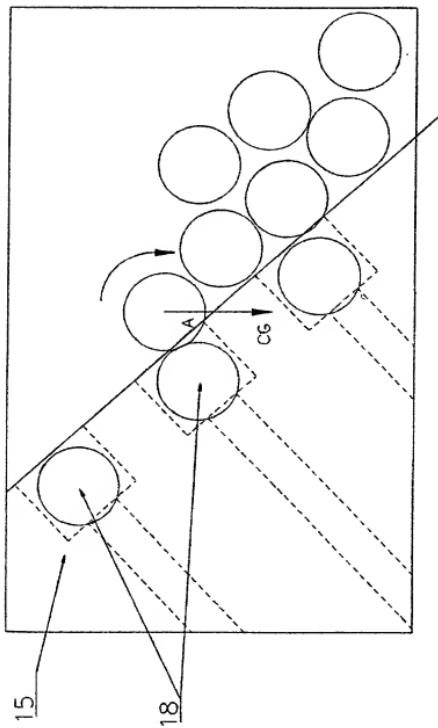


FIG. 4

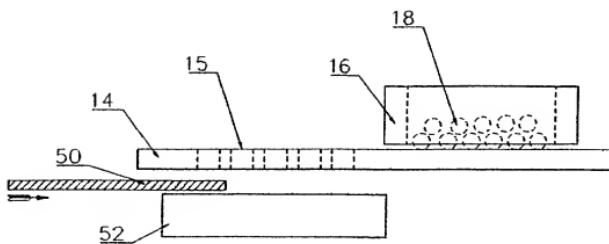


FIG. 5a

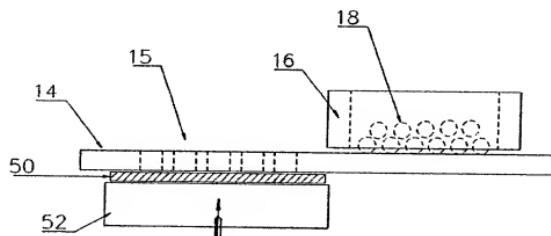


FIG. 5b

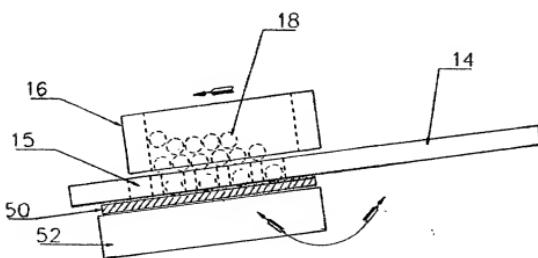


FIG. 5c

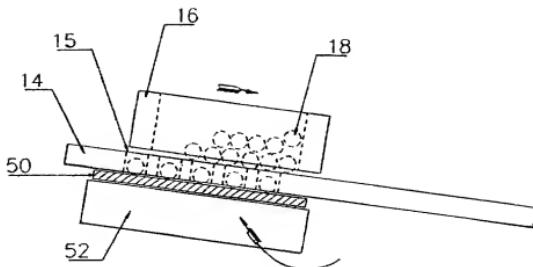


FIG. 5d

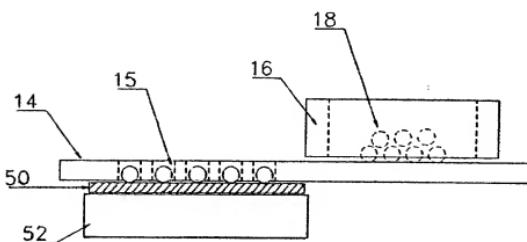


FIG. 5e

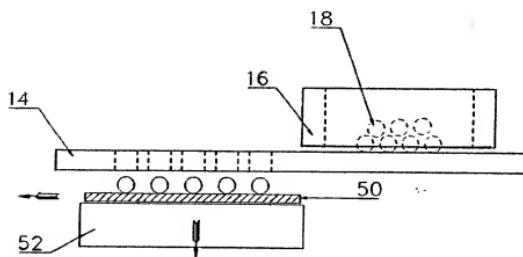
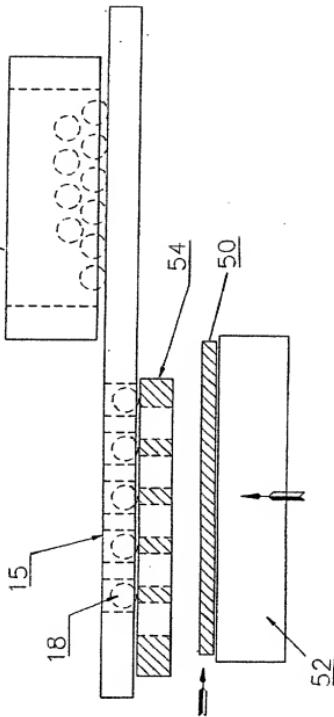
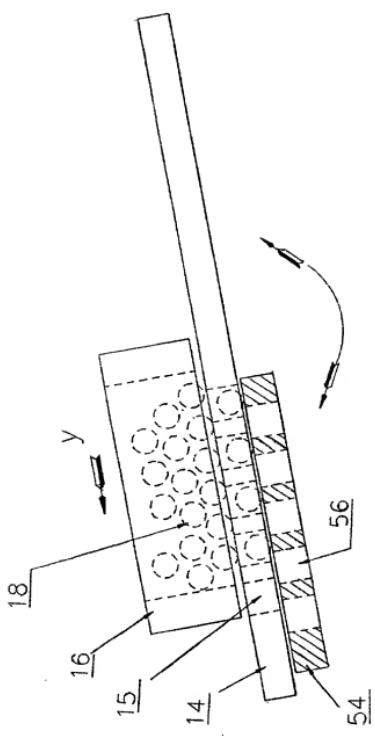


FIG. 5f



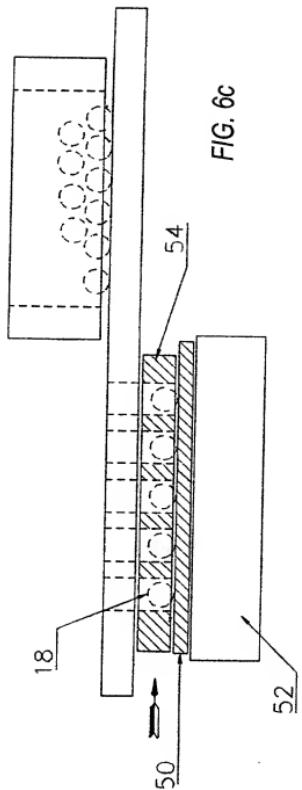


FIG. 6C

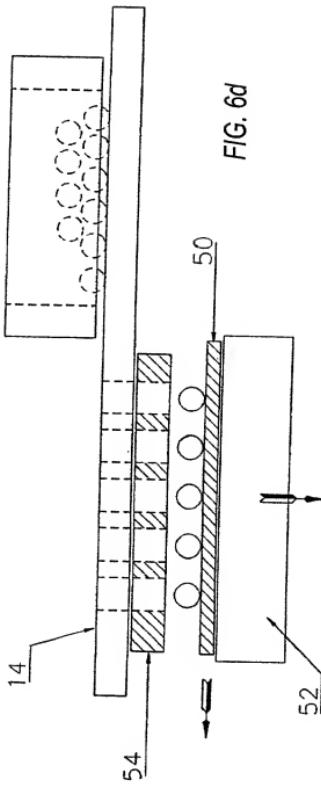


FIG. 6d